To whom it may concern

Object: **General informations and Technical Instructions for Transport, Storage and Handling of PC wire, 2-3- and 7-wire PC Strand.**

TRANSPORT	Coils and packs must be generally transported in closed vehicles. There should be no overturn or damage to the coils when unloading. Based on the agreed delivery methods (EXW, DAP, etc.) CB Trafilati Acciai S.p.A. is held responsible within the limits indicated by the INCOTERMS in force. In any case CB Trafilati Acciai S.p.A. is not responsible for packaging that is damaged (broken, punctured, torn, etc.) or for products damaged once unloading activities have begun, if not promptly reported by the Customer by means of photographic documentation of the packages still on the means of transport and not moved, together with carrier's data and by placing a reserve on the CMR.
STORAGE	Every coil and pack is marked with a label containing the information needed to identify the product (LOT n°, COIL n°). Steel must be protected from physical damage and corrosion during storage till the moment of final use. Coils and packs should be stored in a dry and protected place, avoiding contact with moisture/humidity or corrosive surrounding.
HANDLING	During handling should be avoided to scratch in any way the steel, cause notches on the surface or local deformations (no artificial bends). Equipment used for handling should always have soft material supports (i.e. rubber) where in direct contact with the steel.
MANIPULATION 	It is forbidden to cut out any metal strip that keep fixed the material until the coil is safely blocked into an appropriate unwinding cage or holding structure. During the removal of the metal strips, the steel coil tends to inflate due to its internal tensions, so it must be taken extreme care and adequate protection while removing the steel strips. The steel strand tends to auto-rotate and straighten due to its characteristic. High attention should be taken during decoiling and preparation for tensioning. Extremities of the steel have sharp and cutting edges. Generally is needed to use: - Protective clothing; - Protective gloves; - Safety glasses; - Safety shoes. During tensioning is forbidden to have personnel in the tensioning zone without adequate protection as an exceptional and unexpected product breakage may occur. **For complete PPE (Personal Protection Equipment) list needed to manipulate the steel always ask to your own Company Health & Safety Manager - H&S Manager.**

Place and Date	Name and Function	Signature
Tezze sul Brenta (VI) *ITALY* *30/01/2025*	*Fabio Mondardini* *Product & Process Quality Manager*	CB TRAFILATI ACCIAI SPA con Socio Unico Via Laghi, 64 36056 Tezze sul Brenta (VI)